

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
014.48190ZN	L.19/00249/102 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	4,8X19		ZINCATE

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	10,80	11,38	10,86-11,05	10	0
HEAD THICKNESS	2,62	3,00	2,86-2,92	10	0
RADIUS UNDER HEAD	0,80-1		0,80-0,85	10	0
RECESS DIAMETER	4,45	4,77	4,72-4,77	10	0
RECESS DEPTH #2	2,01	2,64	2,31-2,33	10	0
FISRT FULL THREAD UNDER HEAD	1,60 MAX		0,72-1,02	10	0
THREAD ANGLE	60°		56°-58°30'	10	0
PITCH	1,60		159-162	10	0
MAJOR DIAMETER	4,62	4,80	4,77-4,80	10	0
MINOR DIAMETER	3,46	3,58	3,45-3,58	10	0
POINT ANGLE	40°-50°		41°-45°	10	0
THREAD OF LENGHT	FULL THREAD		OK	10	0
TOTAL LENGHT	18,20	19,80	18,57-18,73	10	0
TORSION	66 KGF-CM MIN		86-90	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	CONE POINT		OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° JR401	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	23	80	11	5	4	1	N/A	2	N/A	31	1

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
(mm)
5,50